

69010-081-19-2

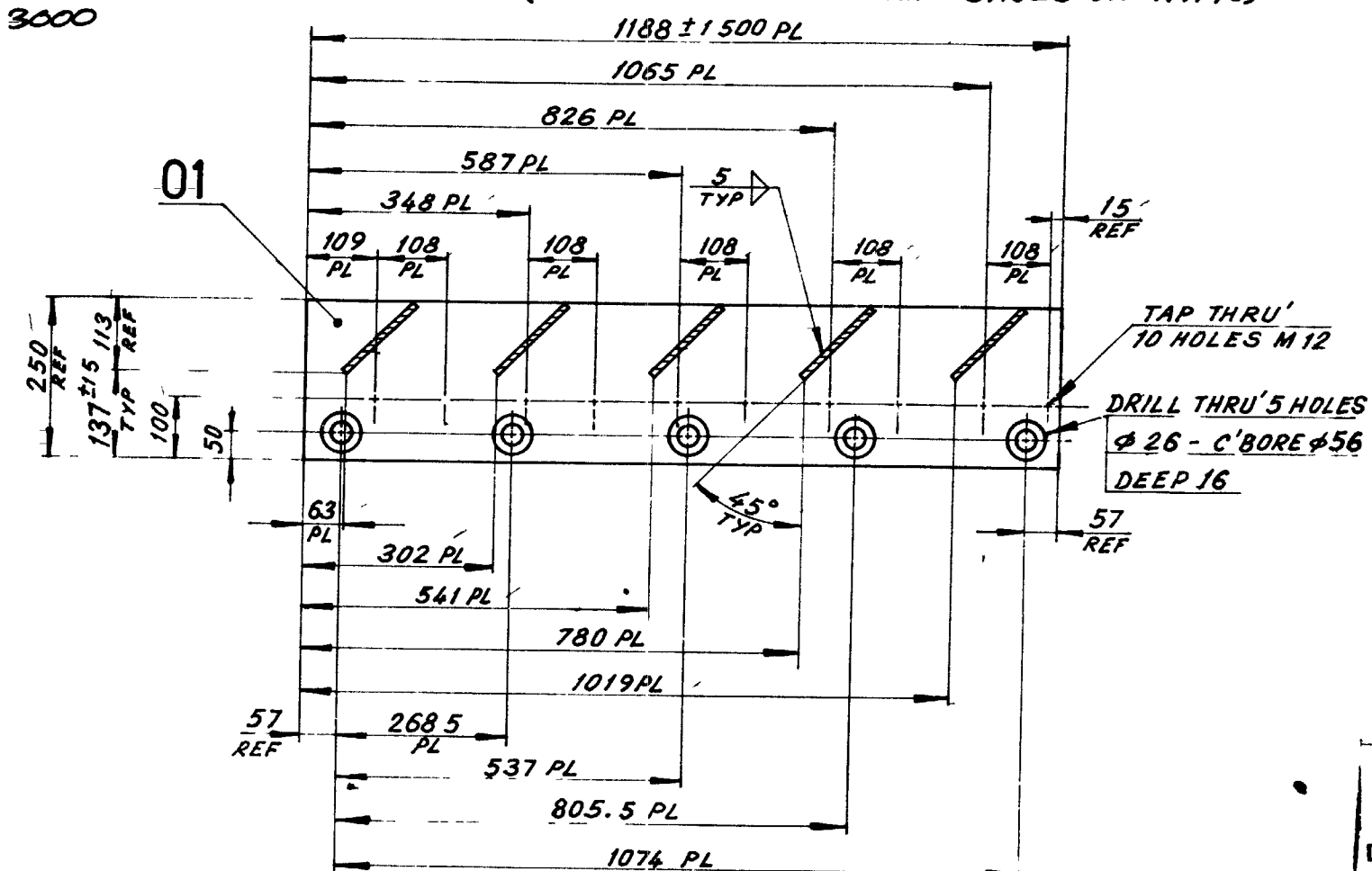
DRAWING NO

FIRST ANGLE PROJECTION (ALL DIMENSIONS IN MILLIMETRES)

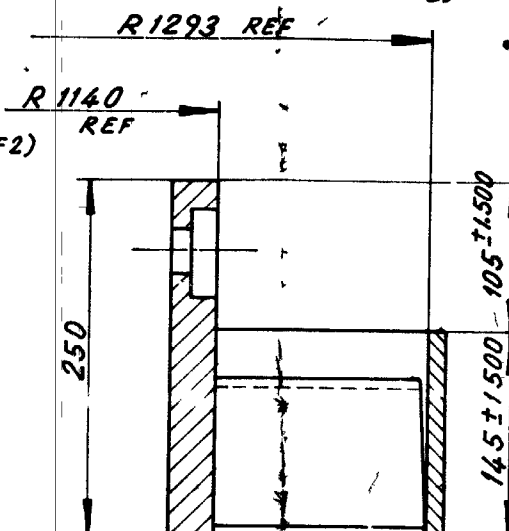
TYPE OF WPS WELD
WELD NO LENGTH
5 WE 00/A1 3000

SECTION-AA (DEVELOPED) (ZONE-D7)

(ALL PL DIMENSIONS ARE BASED ON R1140)

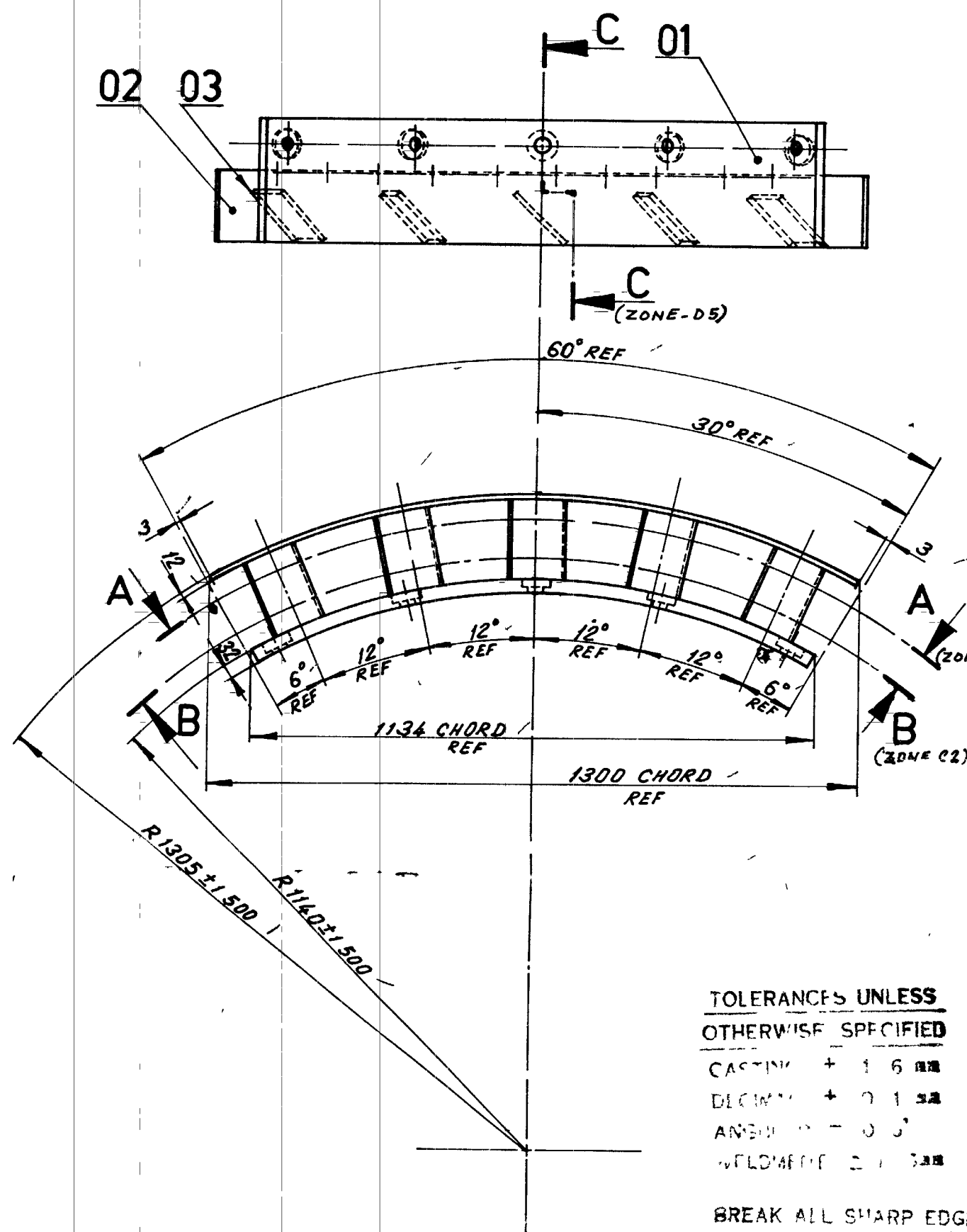
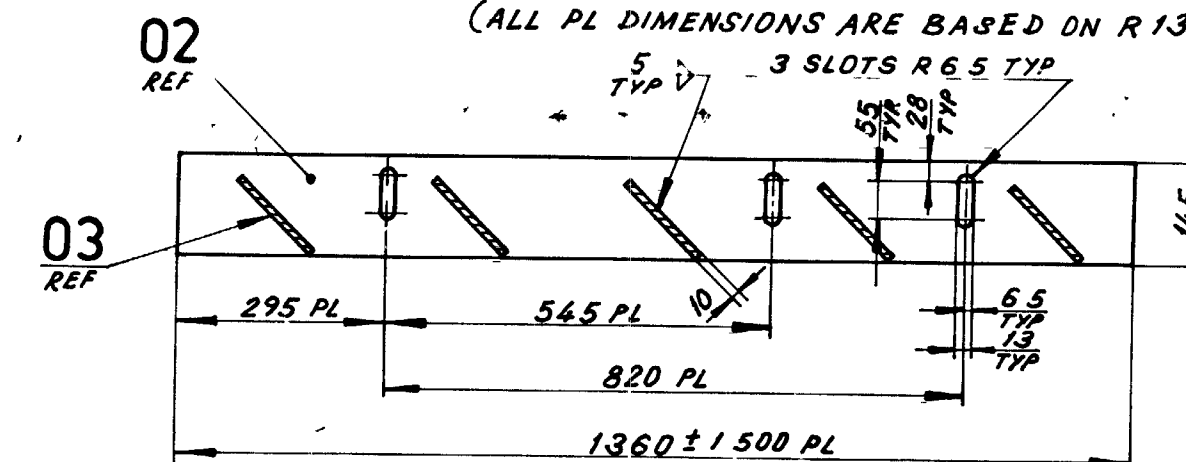


SECTION-CC (ZONE-E7) (SCALE 1'5)



SECTION-BB (DEVELOPED) (ZONE-D7)

(ALL PL DIMENSIONS ARE BASED ON R1305)

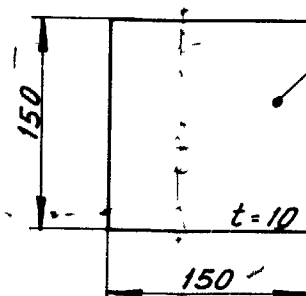


TOLERANCES UNLESS
OTHERWISE SPECIFIED

CASTING + 1.6 mm
DRAWING + 0.1 mm
ANGLES ± 0.5°
WELDING ± 1.3 mm

BREAK ALL SHARP EDGES
AND CORNERS UNLESS
OTHERWISE SPECIFIED

03 REF
(SCALE 1'5)



NOTE

STRESS RELIEVE AS PER DRG No 2.61.370.00821

VARIANT NO	ITEM NO	DESCRIPTION	STD	DRAWING NO	ITEM NO	MATL CODE	UNIT	UNIT WT	QTY	ZONE
	03	PL 10 X 150 X 150			AA 101 1819 074			1.760		
					IS 2062			5		
	02	PL 12 X 145 X 1360			AA 101 1819 090			1.8500		
					IS 2062			1		
	01	PL 32 X 250 X 1188			AA 101 1819 171			7.5000		
					IS 2062			1		

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



Bharat Heavy Electricals Ltd.,
BOILER PLANT UNIT
TIRUCHIRAPALLI-620 014

DRN NAME S.NANIVANNU DATE 3/12/86
CHD P.K.SUNDARAM DATE 3/12/86
APPD J.SODASAIMUTHU DATE 4/12/86

REV	DATE	ALTERED
01		CHECKED
ZONE		

DEPT	GRADE	OP	UNTOL	DIM	SCALE	WEIGHT (kg)	REF TO ASSY	DRG	ITEM NO
			C/M/F		1:10 1:5	102.300	3.61-180-00873		
TITLE					DRAWING NO.				
VANE WHEEL SEGMENT					2.61-180-01069				
HP					U 01				